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D206-642-414
Job Sheet 197362



Part No: D206-642-414

Job Qty: 1 pcs

Part Name: Skidtube RH, High Gear with Run-on Landing Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/5/19

Job Tracking No:

Due Date: 7/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 15223

Note: DWG REV Q SHEETS 31-32 IPP REV:A 11.11.18 NEW ISSUE DD VERF:JFS IPP REV:B 13.06.28 IIN-D206-642 rev.p DD VERF:JFS IPP REV:C 14.04.25 AS PER ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	7/29/19	7/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S201751



Part: D206-642-414

Job No: 197362

Serial No/Batch: S201751

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, 56, STC SH98-

5197145RH

120 QC 4	1 pcs	7/29/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/29/19	0.00 0.00	QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	7/29/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	7/29/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

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Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D206-642-414

Location: _____ PPP Rev: _____
 135 - Document Control Photocopy bluefile and create labels per PPP D206-642-414 CHG001
 140 - QC21- Final Inspection - Work Order Release

011136

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-1A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5166710
AN4-2A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5163234
AN4-3A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5165545
AN5-1A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5144958
AN5-2A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5053926
AN5-3A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5149631
D206-642-451	Replacement Skidtube, High Gear with Run-on Landing Wearplates Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191145 R
D206-642-451	Ground Handling Wheel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5054584
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5195628
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5051551
D2932-2	Saddle RH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5079754
D2932-2	Saddle RH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194488
D2934	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5054584
D2935	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5199619
D2936-2	Saddle RH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165570
D2936-2	Saddle RH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177251
D3407-043	Tow Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177251
D3407-043	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177251
D3407-043	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177251
D3407-043	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5172558
MS21042-4	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5151671
MS21042-4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5198112
MS21043-4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5177251
NAS1149D0563J Washer (AN960C416)		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5177251
NAS1149D0563J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5194488
NAS1149D0563J Washer		24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5194488
NAS1149D0563J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5194488

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	135	0
	AN4-6A	12	513	0
	AN4C5A	1	53	0
	AN5-11A	8	159	0
	AN5-12A	4	266	0
	AN5-13A	4	117	0
	D206-642-451	1	1	0
	D206-648-013	1	4	0
	D2652	16	481	0
	D2712	10	489	0
	D2932-2	1	12	0
	D2933-2	1	10	0
	D2934	2	29	0
	D2935	2	10	0
	D2938-2	1	11	0
	D2939-2	1	6	0
	D3407-043	1	7	0
	D3413-1	1	14	0
	D3456-1	1	101	0
	D3457-1	2	31	0
	MS21042L3	8	1,283	0
	MS21042L4	12	2,172	0
	MS21043-4	1	717	0
	NAS1149C0463R	1	270	0
	NAS1149D0363J	8	1,622	0
	NAS1149D0463J	24	2,863	0
	NAS1149D0563J	8	2,294	0

Part Specifications

Specifications could not be found.

Plex 7/5/19 8:28 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only

Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS	
		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			
		Completed By			
		Lead hand / Supervisor			
		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabelled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	

4.6 206L/L-1/L-3/L-4 HIGH GEAR SKIDTUBES

ITEM	QTY -411	QTY -412	QTY -413	QTY -414	QTY -441	QTY -457	QTY -449	QTY -451	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-411	SKIDTUBE INSTALLATION, LH
		X								D206-642-412	SKIDTUBE INSTALLATION, RH
			X							D206-642-413	SKIDTUBE INSTALLATION, LH
				X						D206-642-414	SKIDTUBE INSTALLATION, RH
	1	1			X					D206-642-441	SKIDTUBE
						X				D206-642-467	WEARSHOE KIT (REPLACES -447)
							X			D206-642-449	RUN-ON LANDING WEARPLATE KIT
			1					X		D206-642-451	SKIDTUBE
	1	1	1						X	D206-642-013	GROUND HANDLING KIT
1					1					D2650-7	SKIDTUBE ASSEMBLY
1								1		D4361-043	SKIDTUBE ASSEMBLY
2A					22			10		D2651-1	* PLUG ⁽¹⁾
2B					22			10		D2651-3	* O-RING ⁽¹⁾
3					1			1		D2646	* AFT CAP ⁽¹⁾
4					2			2		MS27039-1-08	* SCREW ⁽¹⁾
5					2			2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1								D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1								D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1								D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1								D2939-2	SADDLE, AFT IN, RH
10	8	8	8							AN5-11A	BOLT
11	16	16	16							MS21042L3	BUSHING
12A	8	8	8							MS21042L3	NUT (OR MS21042L3)
12B	8	8	8							NAS1149D0332J	WASHER (OR AN960JD10)
13	4	4	4							AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
14	4	4	4							AN5-11A (OR AN5-16A)	* BOLT ⁽²⁾
15	8	8	8							NAS1149D0332J	WASHER (OR AN960JD516)
16	12	12	12							AN5-11A	BOLT
17	24	24	24							NAS1149D0332J	WASHER (OR AN960JD416)
18	12	12	12							MS21042L4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D4956-15	WEARSHOE (REPLACES D3535-15 + D3536-15)
23A					1	1				D4956-23	WEARSHOE (REPLACES D3535-23 + D3536-23)
24A					1	1				D4956-37	WEARSHOE (REPLACES D3535-37 + D3536-37)
26A					60	60				MS27039C1-08	SCREW
26B					60	60				NAS1149D0332J	WASHER (OR AN960JD10L)
26C					60					ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1							D2968-043	TOW RING ASSEMBLY (REPLACES D2968-043)
32A	1	1	1							D2651-1	WASHER
32B	2	2	2							D2651-3	WASHER
33	1	1	1							MS21042L4	NUT
34	1	1	1							AN5-11A	BOLT
35	1	1	1							NAS1149D0332J	WASHER (OR AN960C416)
36	1	1	1							D2655	RING (REPLACES D2655)
37	10	10	10							D2619	SET SCREW
38	2	2	2							D2634	SADDLE SPACER
39	2	2	2							D2615	SADDLE SPACER
40								2		D3414-041	LUG ASSEMBLY (REPLACES D2659)
41								4		AN3C37A	BOLT
42								8		D2652	BUSHING
43								4		MS21043-3	NUT
44								4		NAS1149C0363R	WASHER (OR AN960C10)

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